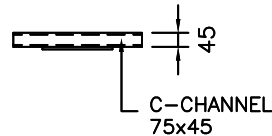
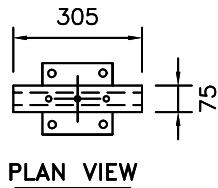
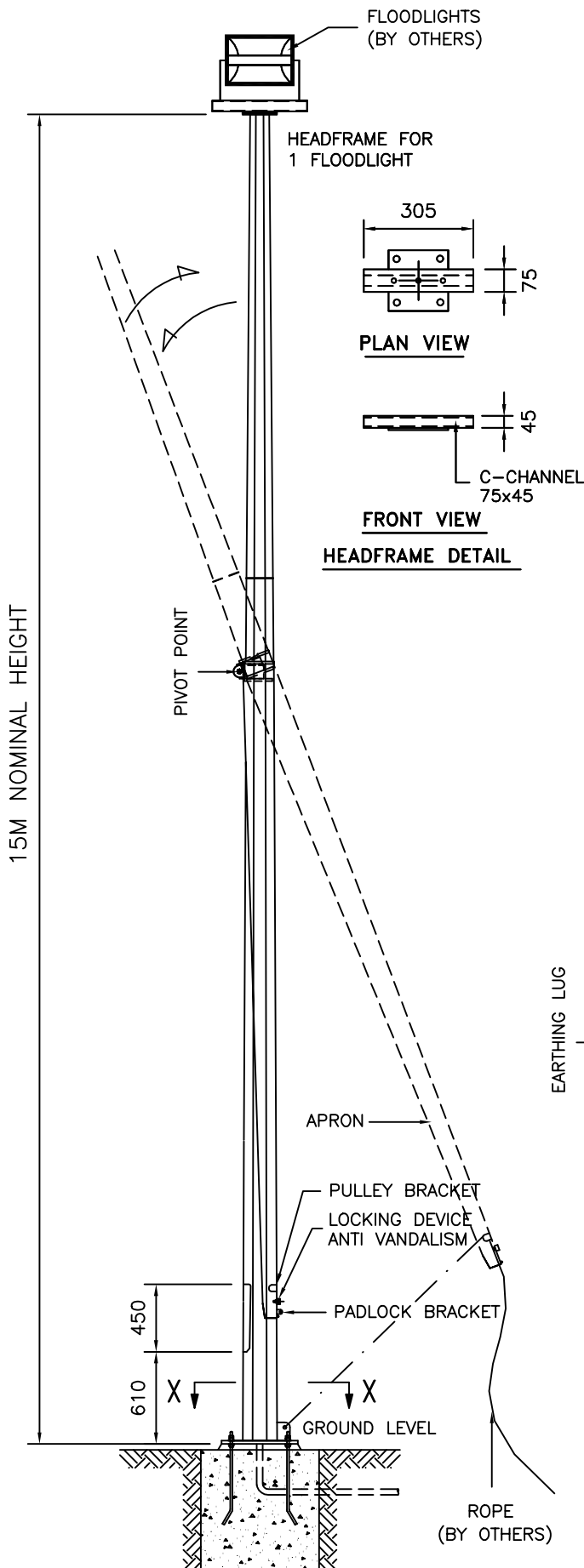
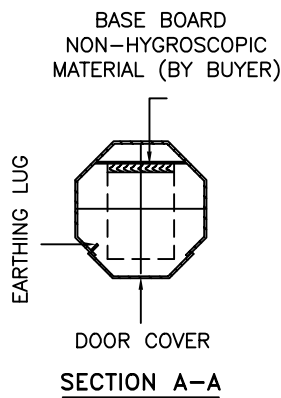


**TECHNICAL SPECIFICATIONS**

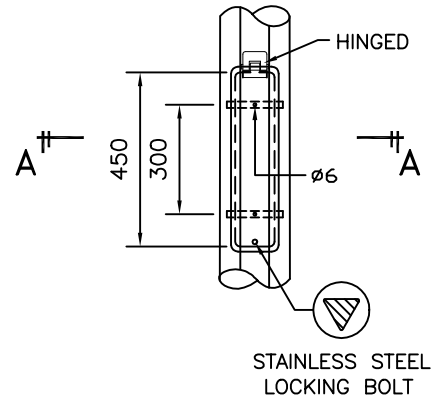
- GPA COLUMNS, POLES AND MASTS ARE SPECIFICALLY DESIGNED AND ENGINEERED FOR THE VARIOUS AUSTRALIAN WIND SPEED, TERRAIN AND TOPOGRAPHIC CONDITIONS.
- GPA COLUMNS, POLES AND MASTS ARE MANUFACTURED IN COMPLIANCE TO AUSTRALIAN STANDARD AS/NZS 1170
- MATERIALS USED FOR LIGHTING COLUMNS ARE IN COMPLIANCE TO AS/NZS 4600.
- LIGHTING COLUMNS ARE LONGITUDINALLY SEAM WELDED CONFORM TO AUSTRALIAN STANDARDS BY AUTOMATIC CONTINUOUS METAL INERT GAS (MIG) PROCESS.
- COLUMNS ARE ANTI-CORRODED BY HOT-DIP GALVANISED, COMPLIANCE TO GALVANIZING STANDARD AS4680
- SERVICE DOOR DIMENSIONS ARE GIVEN AS A GUIDE ONLY. THE ENGINEER MUST SATISFY HIMSELF THAT DIMENSIONS GIVEN ARE ADEQUATE FOR THE INSTALLATION OF THE REQUIRED CONTROL GEAR.
- ALL DIMENSIONS ARE IN (mm), UNLESS OTHERWISE SPECIFIED.



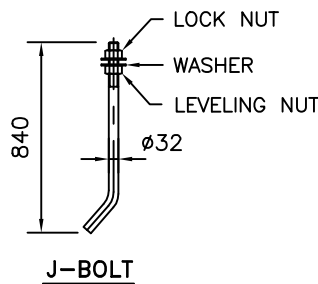
**HEADFRAME DETAIL**



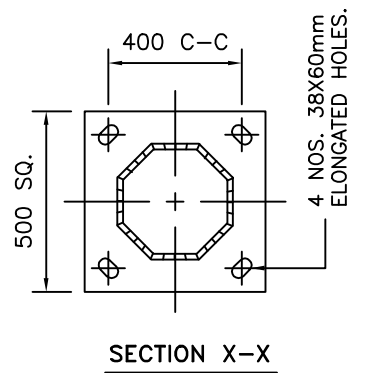
**SECTION A-A**



**SERVICE DOOR DETAIL**



**J-BOLT**



**SECTION X-X**



GALVANISED POLES AUSTRALIA  
 45 Briggs Street, Welshpool,  
 Western Australia 6106  
 P: 1300 790 343  
 E: sales@galvanisedpolesaustralia.com  
 www.galvanisedpolesaustralia.com

CLIENT : -	DRAW NO : 15M/FLCHC/HF-1/FM/01/R0	
PROJECT : -	FILE NAME : FLCHC ISO STD	
DATE : 27-03-2010	DRAWN BY : D.C.	INCHARGE BY : D.C. SCALE : N.T.S
DRAWING TITLE : 15M MID-HINGED COLUMN HEADFRAME 1		CHECK/APPR. BY : D.C. A4 SIZE
THIS DRAWING IS THE PROPERTY OF GALVANISED POLES AUSTRALIA AND MUST NOT BE REPRODUCED WITHOUT THEIR PRIOR CONSENT IN WRITING.		